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## CAD-FEA STUDY OF A PIPE T SHAPE WITH REDUCTIONS

BY

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**Abstract.** The usual structure of a piping system includes pipe T shapes. The use of reductions could be imposed by functional criteria of the installations. Any pipe T shape represents a stress concentration area. The safety measures impose the necessity to evaluate the influence of various shapes on stress concentration.

The paper presents a CAD (Computer Aided Design) and FEA (Finite Element Analysis) study on a pipe T shape with reductions, considering an interior pressure applied in linear elastic static conditions. The study was performed within Salome-Meca (for the geometry definition and the FEA pre/post processing) and Code Aster (for the FEA processing). Both packages are developed by EDF (Électricité de France), France. A comparison of the von Mises stress distribution is made in order to analyse the influence of various shapes of reductions on the stress concentration in the studied models.

**Keywords:** FEA; Salome-Meca; Stress concentration; Pipe T Shape, Reductions.

### 1. Introduction

A piping system uses frequently T shapes. Such elements include stress concentration areas. For safety reasons, efforts are made in order to evaluate and

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reduce the stress gradient. There are no theoretical solutions or analytical calculus procedures to completely determine the stress level (Boresi *et al.*, 2003; Moss, 2004; Young *et al.*, 2002).

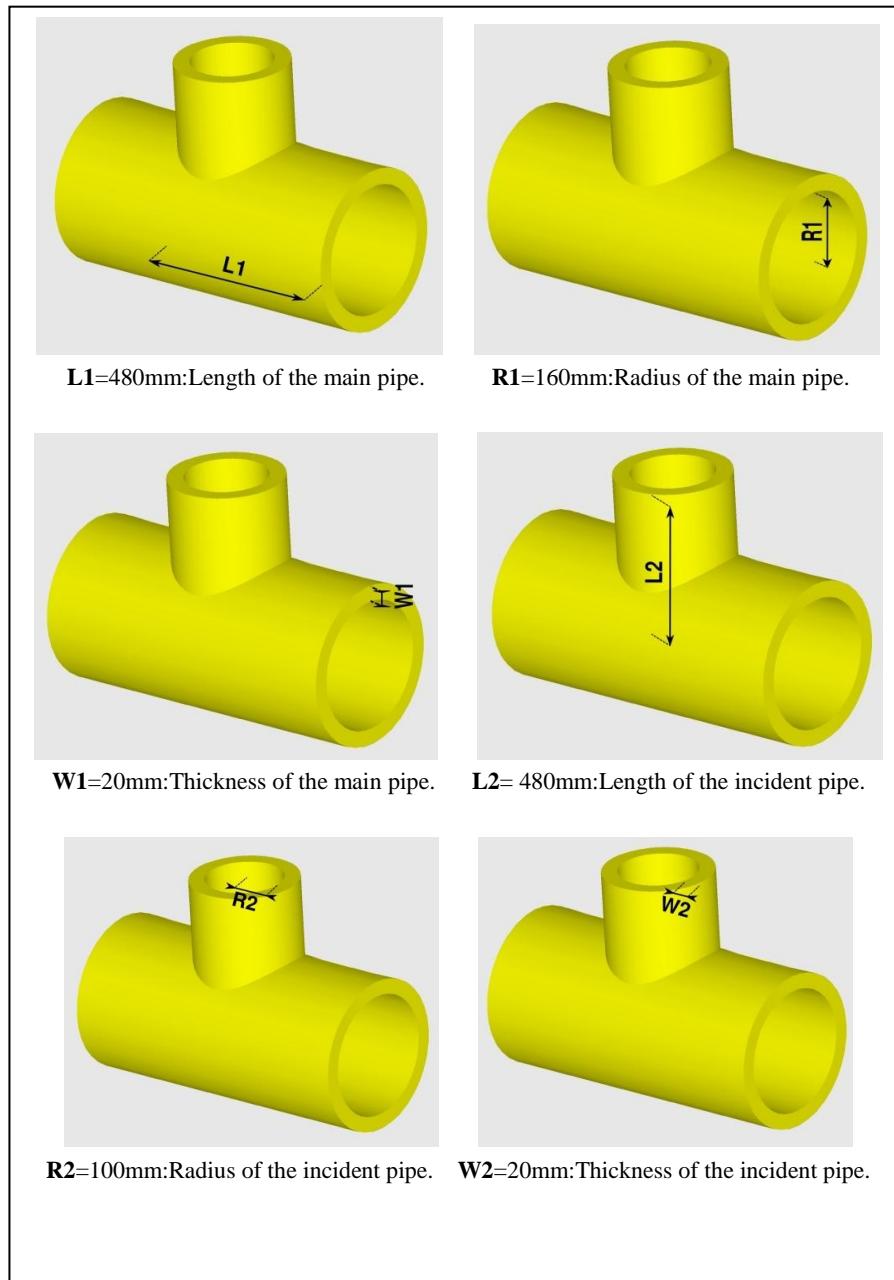


Fig. 1 – Geometrical parameters defining the T shape.

The practical alternative is the use of CAD, Computer Aided Design and FEA, Finite Element Analysis. Previous studies in this field have considered the influence of the CHAMFER and FILLET shapes (Aignătoaie, 2016a; Aignătoaie, 2016b).

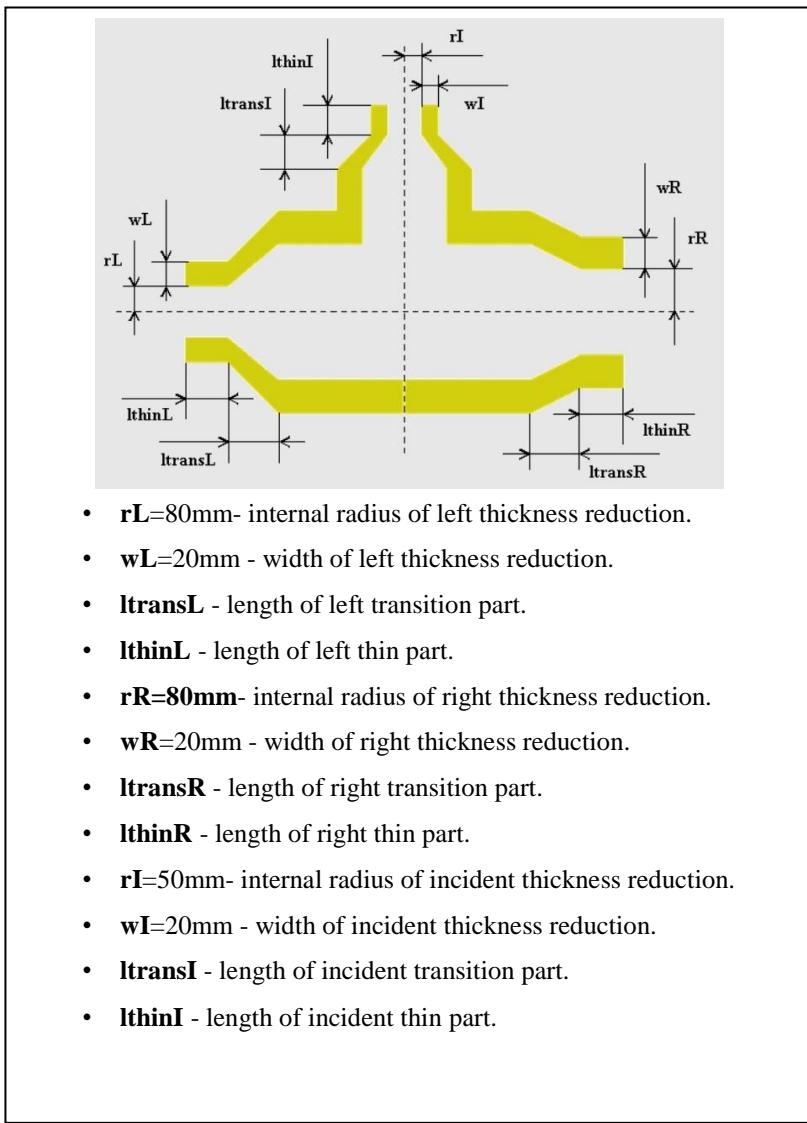


Fig. 2 – Geometrical parameters defining the reductions in the T shape.

The paper considers several study cases of pipe T shape structures with reductions.

## 2. The CAD-FEA Study

The CAD-FEA studies were performed by use of the open source packages Salome-Meca (for the geometry definition and FEA pre/post processing) and Code-Aster (for the FEA processing). Salome-Meca and Code-Aster are developed by EDF, France.

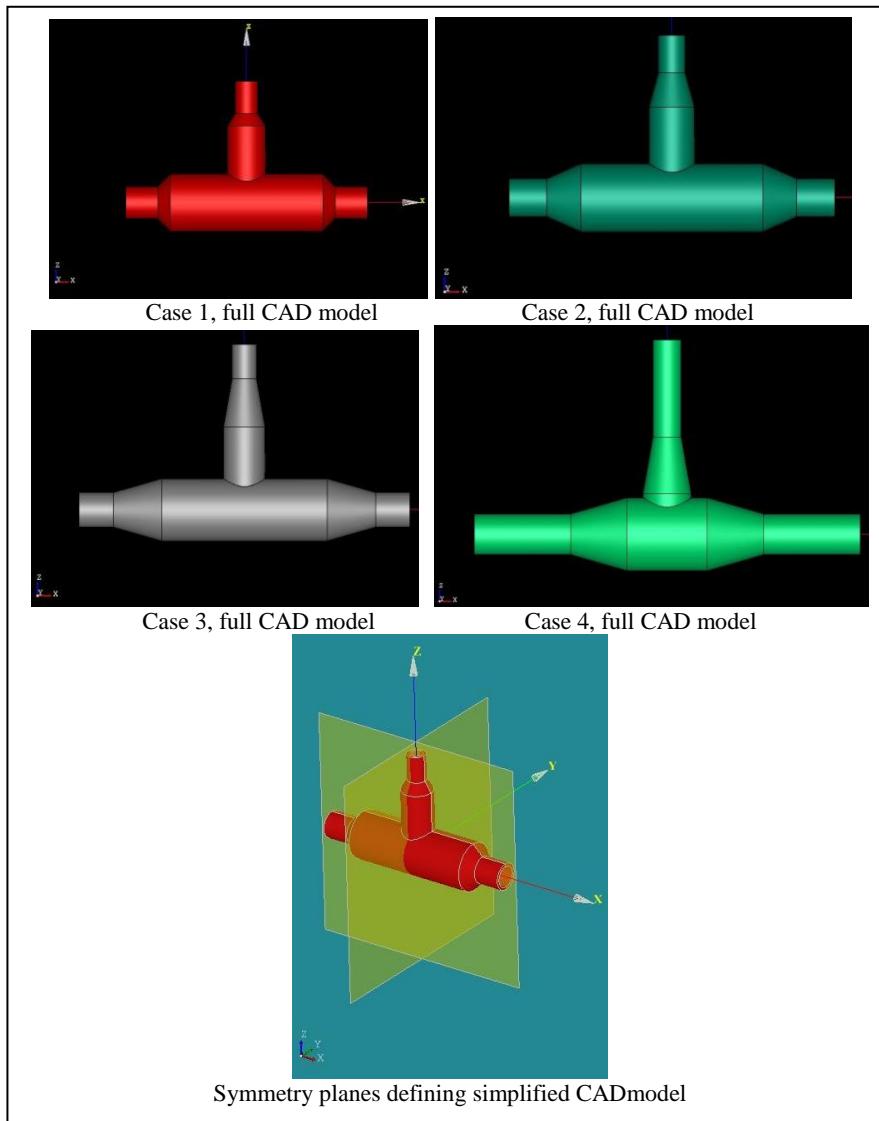


Fig. 3 – Full CAD models and the definition of the geometry for the simplified FEA models.

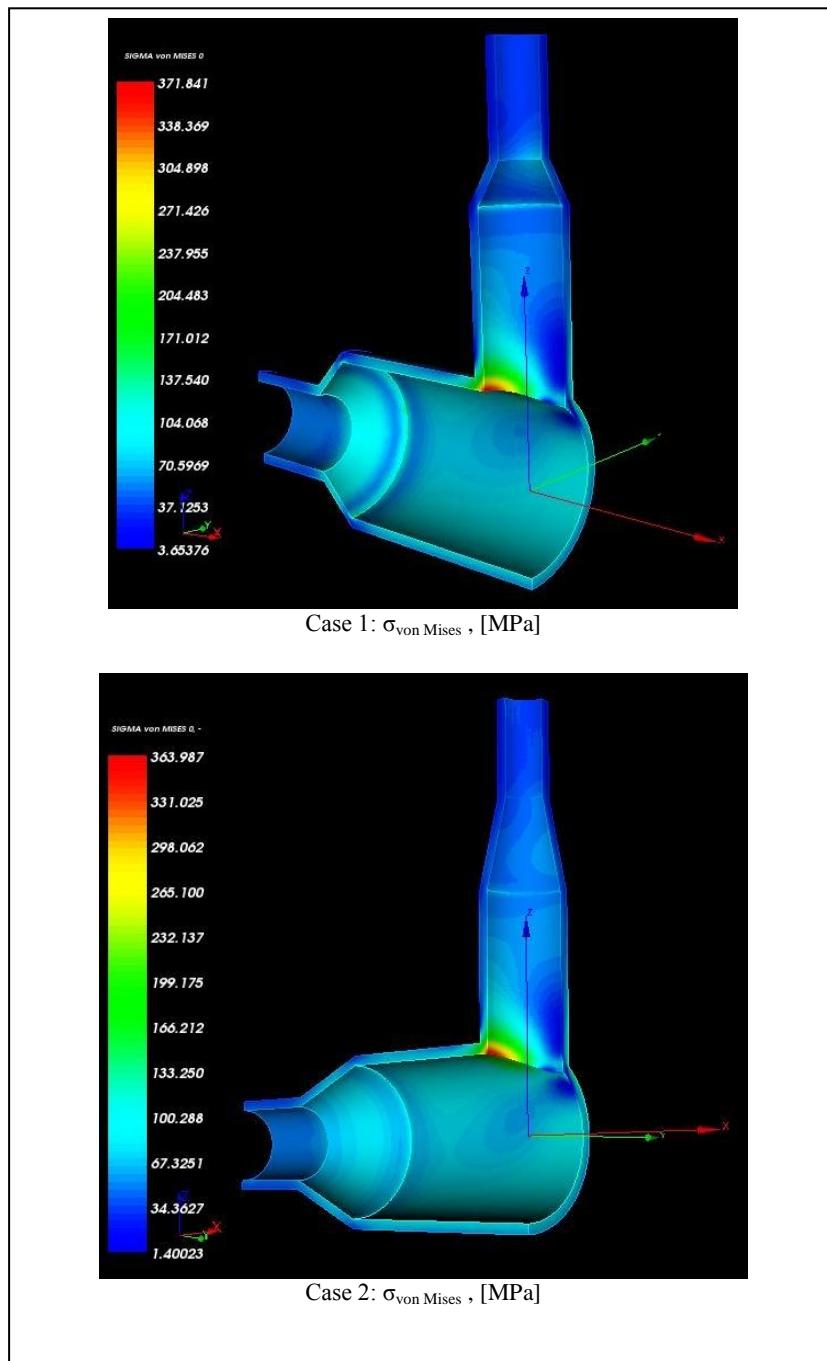


Fig. 4 –  $\sigma_{\text{von Mises}}$  distribution in study cases 1 and 2, [MPa].

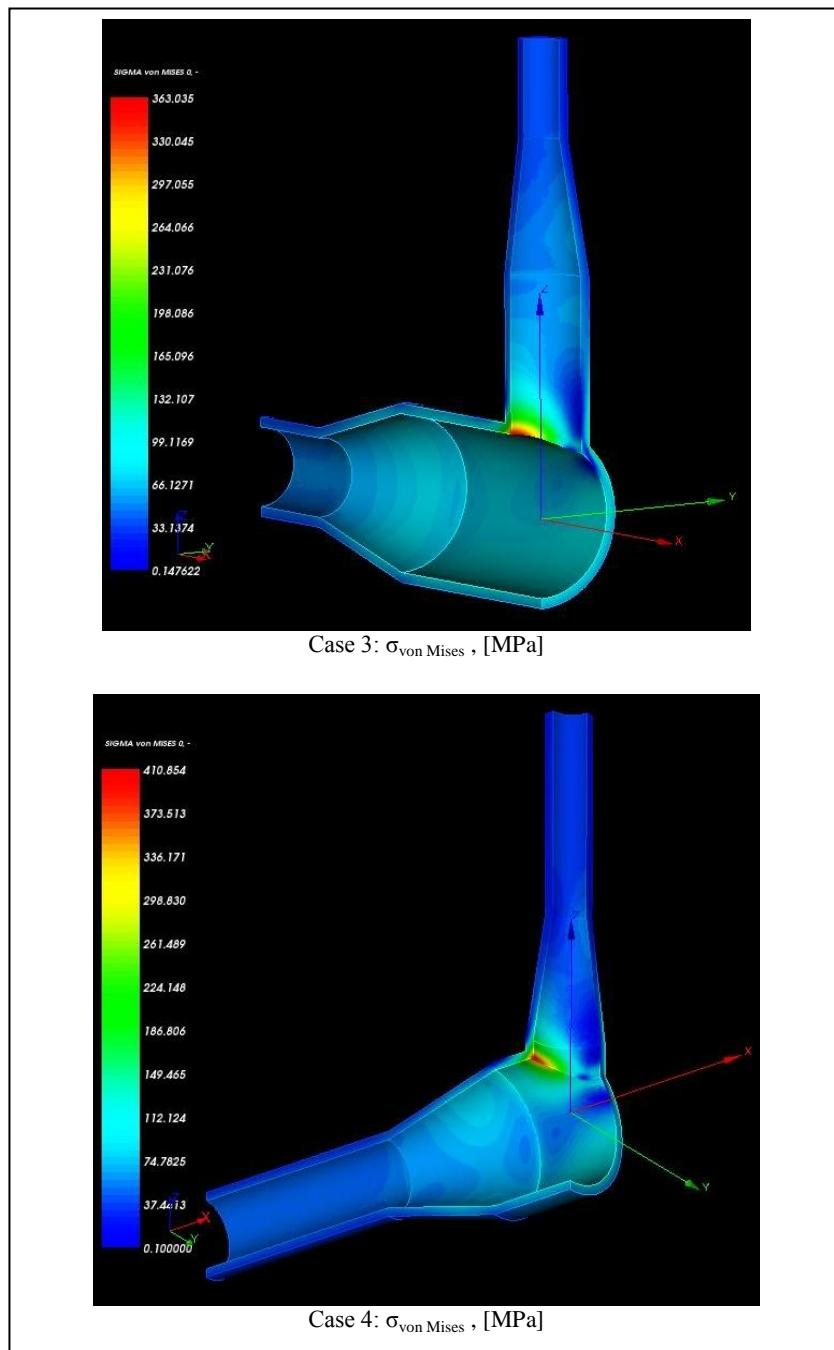


Fig. 5 –  $\sigma_{\text{von Mises}}$  distribution in study cases 3 and 4, [MPa].

**Table 1**  
*Basic Parameters of the CAD-FEA Study*

Case Study	Case 1	Case 2	Case 3	Case 4
Common geometrical parameters (Figs. 1 and 2) : ltransL= ltransR=ltransI= lthinI=lthinR=lthinI	80 200	180 200	280 200	200 280
Nr. of Nodes	189213	234724	236961	251395
Nr. of Elements TETRA10 (Quadratic Tetrahedrons)	105744	131230	131895	142285
Total Nr. of Equations	591773	728490	735737	779055
Maximal value of SIGMA von Mises, [MPa]	371.84	363.99	363.035	410.85

The basic geometry of the study cases is described in Figs. 1-2 and Table 1. Each full CAD model has 2 symmetry planes, Fig. 3. The FEA study considered only simplified models representing a quarter of the initial full model, Fig. 3. The T shaped pipes are manufactured from an usual steel ( $E=2.1 \cdot 10^5$  MPa,  $\nu=0.3$ ). The load is an interior pressure  $p= 10$  MPa, constant during FEA simulation.

The most important parameters of the CAD-FEA studies are included in the Table 1.

### 3. Discussions and Conclusions

- The facilities for designing T shaped pipes available within Salome\_Meca 8.2 make possible a convenient design and test of complex circuits of pipes by use of FEA. The user has a “Preview” option for the shapes of the T shape pipe chosen at a certain moment.
- The shape of the reduction, as defined by the parameters ltransL, ltransR, ltransI, Fig. 2, reduces the stress concentration phenomenon, Figs. 4 and 5. However the efficiency of this solution is limited after a certain value, Case 3.
- The positioning of the reduction very close to the intersection between the main and incident pipe is not favourable for the level of the stress concentration, case 4, Fig. 5.
- Future studies could determine the evolution in time of the stresses caused by a dynamic pressure applied with various rates.

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**STUDIU CAD-FEA AL UNEI STRUCTURI DE ȚEVI  
RAMIFICATE ÎN T CU REDUCȚII**

(Rezumat)

Structura uzuală a unui sistem de conducte include și țevi ramificate în T. În unele cazuri pot exista condiții de funcționare a instalației care să impună utilizarea unor țevi cu reducție. Orice ansamblu de țevi ramificat în T reprezintă o zonă de concentrare a tensiunilor. Condițiile de siguranță impun evaluarea influenței unor factori constructivi asupra fenomenului de concentrare a tensiunilor.

Lucrarea prezintă un studiu CAD (Computer Aided Design, Proiectare Asistată de Calculator) și FEA (Finite Element Analysis, Analiză cu Elemente Finite) a unei țevi ramificate în T cu reducții, considerând ca sarcină o presiune interioară aplicată în domeniul linear elastic static. Studiul a fost realizat cu ajutorul pachetelor Salome-Meca (pentru definirea geometriei, și pre/post procesare FEA) și Code-Aster (pentru procesare FEA). Ambele pachete sunt dezvoltate de EDF, Franța.

Este prezentată o comparație (pe baza distribuției tensiunilor von Mises) pentru a pune în evidență influența diferitelor forme de reducții asupra fenomenului de concentrare a tensiunilor.